

# Product Description Retractable Permanent Markers

Part Number: MRPEN



## Product Description:

Our retractable drywipe marker features metal detectable and x-ray visible external and internal plastic components made from our specially formulated XDETECT Polypropylene compound.

Our retractable markers boast all the same properties as other pens in our range, including FDA, EU, and Japanese food contact approvals. They are shatter resistant, lanyard compatible, have colour co-ordinated retractable push inserts and sureflow ink.

The alcohol-based ink will permanently mark most surfaces, including wood, plastic, glass concrete and clean or printed metals.

## Ink Colors:

Black, Blue, Red & Green

## Body Color:

Blue

## Pack Size:

Pack of 10

## Product Advantages:

- Detectable by conventional metal and x-ray detection systems
- FDA, EU and Japanese Food Contact Approved
- Permanently marks most surfaces including wood, plastic, glass, concrete and metal
- Shatter resistant, lanyard compatible and feature Sureflow
- Highly visible bright blue body colour for easy visual identification
- Displays "All Due Diligence" in the prevention of foreign body contamination

## Product Materials:

Marker body & internal parts manufactured from metal detectable and x-ray visible polypropylene, bullet nib manufactured from polyester.

## Handling / Storage:

Store at normal room temperature, keep away from direct heat and keep in original container.



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**Ink Properties:**

Property	Value
Hazard Identification:	With normal use, no known hazards
Stability / Reactivity:	Product is stable
Eco Toxicity:	Harmful to aquatic organisms and to the aquatic environment in general.
Regulatory Information:	R11: Highly Flammable. R22 Harmful if swallowed. R52/53: Harmful to aquatic organisms, may cause long-term effects in the aquatic environment. S25: Avoid contact with eyes. S:26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

**Ink Safety:**

Ink contact with skin is not considered hazardous when coming into contact with skin through normal use. In the event of abnormal use causing health problems please refer to the below information:

Route	First Aid
Oral:	Give plenty of water to drink if ingestion is suspected
Skin Contact:	Wash skin with soap and water
Eye Contact:	Irrigate with water for ten minutes - obtain medical attention
Inhalation:	Remove from exposure - in severe cases obtain medical attention

**Ink Temp Range:**

The permanent ink will work in temperature ranges up to 50°C. They will also work in freezing temperatures however, if used for longer periods of time at freezing temperatures the nib will solidify due to the sureflow additive used to stop the ink from drying out.

**Food Contact Status (EU)**

Hereby we declare that the material XDETECT in various colours is manufactured in line with the relevant requirements of 2023/2006/EC on good manufacturing practice (GMP) for materials and articles intended to come into contact with food.

The raw materials used in the manufacturing process of the above mentioned materials (XDETECT in various colours) can be considered suitable for food contact applications in terms of compliance with European regulations.



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The raw materials used meet the relevant requirements of EU Framework Regulation 1935/2004 on materials and articles intended to come into contact with food.

All monomers, starting substances and additives used to manufacture these grades are listed in Commission Regulation (EU) No. 10 (2011) on plastic materials and articles intended to come into contact with food. Applicable restrictions on monomers, additives etc. (SML, QM) are available on request. The finished articles are required to meet the Overall Migration Limit (OML) of 10 mg/dm(sq) or 60 mg/kg food.

Colourants used are compliant with European Council Resolution AP(89) 1 on the use of colourants in plastic materials coming into contact with food.

XDETECT (various colours) is compliant with Directive 1895/2005/EC on the restriction of use of certain epoxy derivatives (BADGE, BFDGE, NOGE), since the latter substances are not intentionally used in the manufacturing process of XDETECT.

We hereby declare articles manufactured from XDETECT are, according to EU regulations, authorised to come into direct contact with all types of foodstuffs at a maximum temperature of 40°C for a maximum time period of one hour.

### **Food Contact Status (FDA)**

The polypropylene base resin used in XDETECT meets the FDA (Food and Drug Administration) requirements contained in the Code of Federal Regulations – latest revision (1/4-2011) - in 21 CFR 177.1520 (a) (3) (i) , (b) and (c) (3.1a).

At the same time this base resin grade meets the FDA criteria in 21 CFR 177.1520 for food contact applications, excluding cooking, listed under conditions of use C through H in 21 CFR 176.170 (c), Table 2., and can be used in contact with all food types as listed in 21 CFR 176.170 (c), Table 1. Also the mineral additives and the pigments used are GRAS (Generally Recognized As Safe) or are FDA cleared under specific FDA citations.

### **Metal Detectability**

Our Retractable Markers are made using XDETECT, an electromagnetically detectable and x-ray visible plastic compound. The metal detectability of this product will vary based on, but not limited to:

- Calibration Levels
- Product Type (E.g. Wet, Dry, Frozen, Liquid)
- Aperture Dimensions
- Orientation

Orientation is a highly influential factor for the metal detectability of a contaminant that is non spherical, i.e. it will be easier to detect the contaminant when passing in one orientation compared to another - this is known as the orientation effect.

For this reason Detectapro recommend all our products be thoroughly tested on your metal detection systems by a trained and certified professional. It may be the case your equipment needs to be recalibrated in order to reliably detect this product. Such a professional should be available by contacting the manufacturer of your metal detection system.



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## X-Ray Visibility

In contrast to metal detection, x-ray visibility is determined by material density. For this reason, XDETECT contains an additional, evenly dispersed, food safe, high density additive. Based on our experience and testing, positive readings should be consistent both for whole pens and XDETECT fragments as small as 5mm. X-ray detection performance will be reduced when small fragments are buried in deeper, denser products - detection will depend on product type and density.

We highly recommend all our products be thoroughly tested on your x-ray inspection systems by a trained and certified professional. It may be the case that your equipment needs to be recalibrated in order to reliably detect this product. Such a professional should be available by contacting the manufacturer of your x-ray inspection system.

## Migration Testing

The following overall migration results for XDETECT were obtained using a UKAS accredited laboratory, with overall migration simulants and conditions as detailed in EU Regulation No 10/2011 as amended, on plastic materials and articles intended to come into contact with food.

Sample: PP-C-2013/393  
Test conditions: Simulants A, B and 95%v/v ethanol: 10 days at 40°C. Iso-octane: 2 days at 20°C

Method	EN-1186-3 Migration into 10% v/v Ethanol (Simulant A)	EN-1186-3 Migration into w/v Acetic Acid (Simulant B)	EN-1186-14§ Migration into Iso-octane (Substitute test)	EN-1186-14§ Migration into 95% Ethanol (Substitute test)
Replicate #1	0.2 mg/dm <sup>2</sup>	0.5 mg/dm <sup>2</sup>	19.4 mg/dm <sup>2</sup>	0.8 mg/dm <sup>2</sup>
Replicate #2	0.3 mg/dm <sup>2</sup>	0.5 mg/dm <sup>2</sup>	21.0 mg/dm <sup>2</sup>	0.9 mg/dm <sup>2</sup>
Replicate #3	0.0 mg/dm <sup>2</sup>	0.3 mg/dm <sup>2</sup>	20.8 mg/dm <sup>2</sup>	0.6 mg/dm <sup>2</sup>
<b>Mean Result</b>	<b>0.2 mg/dm<sup>2</sup></b>	<b>0.4 mg/dm<sup>2</sup></b>	<b>20.4 mg/dm<sup>2</sup></b>	<b>0.8 mg/dm<sup>2</sup></b>
<b>EU Limit</b>	<b>10.0 mg/dm<sup>2</sup></b>	<b>10.0 mg/dm<sup>2</sup></b>	<b>#20.0 mg/dm<sup>2</sup></b>	<b>10.0 mg/dm<sup>2</sup></b>
<b>Tolerance</b>			<b>#6.0 mg/dm<sup>2</sup></b>	

### #Limit and tolerance are quoted after the application of a fatty food reduction factor of 2 as quoted in EU Regulation 10/2011

To summarise the overall migration test results, the PP-C-2013/393 complies with the overall migration requirements given in EU Regulation 10/2011, as amended, with regards to use with all non-fatty foods, aqueous foods and fatty foods that require a reduction factor of 2 (or greater), as given in EU regulation 10/2011, as amended.

